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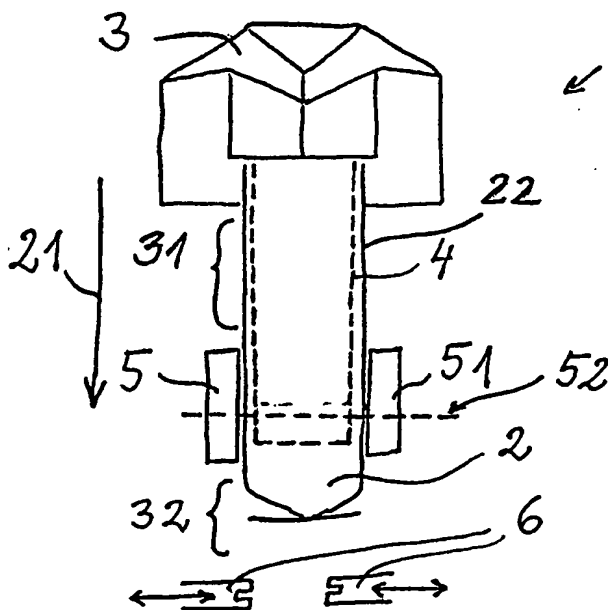
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(54) Title: **PACKAGING MACHINE, ESPECIALLY VERTICAL-TYPE PACKAGING MACHINE, AND METHOD**



(57) Abstract: A packaging machine, especially vertical-type packaging machine, for producing tubular bags (2) from a foil web (22) is proposed, wherein the machine comprises a shaping shoulder (3), an edge forming means (31) and a sealing means (5), is provided to apply to the foil a longitudinal seal (24) and an edge seal (25) in a direction parallel to the direction of flow (21) of the foil, characterized in that the sealing means is provided such that the longitudinal seal and the edge seal are applied almost simultaneously and in a common plane (52) perpendicular to the direction of flow of the foil.

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